

Work Order ID 54369 -2

Split



Page 1

December 8, 2009 11:24:49 AM

Item ID: D3303-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Head Rest

Start Date: 08/12/2009 Start Qty: ~~40.00~~ ²⁴

Cust Item ID:

Required Date: 16/12/2009 Req'd Qty: 40.00

Customer:

Reference:

Run Start



Approvals:

Process Plan: *PL*

Date: *11-10-09*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3303

Rev B

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

1- Bond foam to D3303-043 bracket assembly as per Dwg D3303 using 3M 1300/1300L adhesive. Identify as D3303-041 A/R 3M 1300/1300L Adhesive Batch: *413174*
2- Cover Head Rest with D3306-041 as per Dwg D3303

10/01/2024

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

24 S. Colabo

counters
(24)

120

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify with P/N and B/N, also identify the back of the headrest with TCCA-PDA # PDA04-11 using a permanent fine point marker as per Dwg D3303, then Stock Location: _____

10-1-21 *(24) sp*

Work Order ID 54369

December 8, 2009 11:24:49 AM



Page 2

Item ID: D3303-041

Revision ID:

Item Name: Head Rest

Start Date: 08/12/2009 Start Qty: 40.00

Required Date: 16/12/2009 Req'd Qty: 40.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Run Start



Stop



Sequence ID/
Work Center ID

130



QC

Quality Control

Operation
Description

QC21- Final Inspection - Work Order Release

Memo

Set Up/
Run Hours

0.00

0.00

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

10/01/22
MF
10-1-21

Checklist Print

December 8, 2009 11:24:52 AM

Page 1

Work Order ID: 54369

Parent Item: D3303-041

Parent Item Name: Head Rest

Comments:

Start Date: 08/12/2009

Required Date: 16/12/2009

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3303-043



Bracket Assembly

Manufactured

No

100

Each

26.0000

40.0000



EP 10/01/20

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

26

38968

20

41650

6

D3305-1



Cushion

Manufactured

No

100

Each

5.0000

40.0000



19
EP 10/01/20
B54441
B54440

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5

40909

5

D3306-041



Cover Assembly

Manufactured

No

100

Each

7.0000

40.0000



EP 10/01/20
B54611
B54441
B54440

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

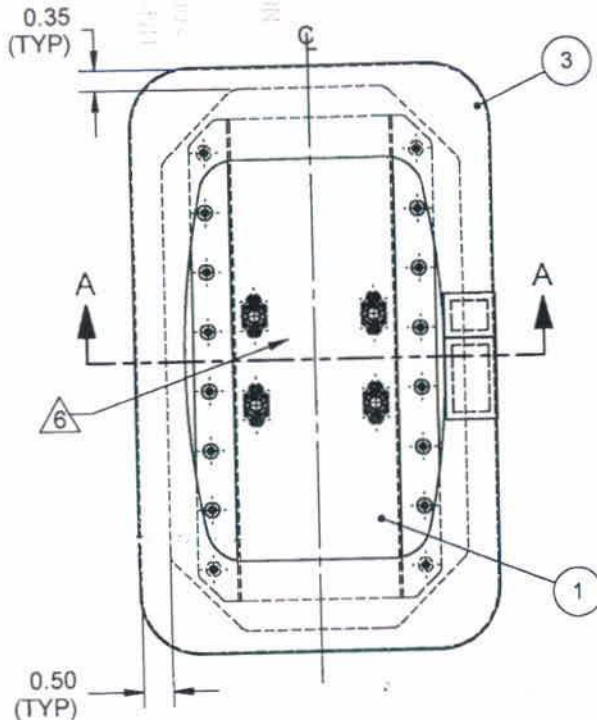
7

40910

7

DART

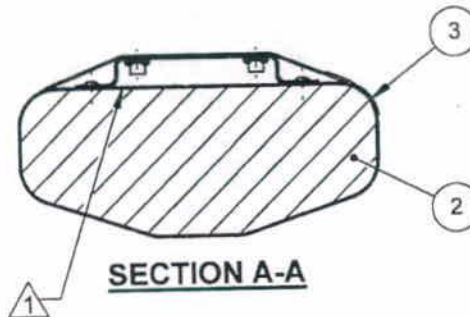
DESIGN <i>PH</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. D3303	REV. B SHEET 1 OF 4
DATE 06.08.17	TITLE HEAD REST		SCALE 1:3
REV A	DATE 04.08.18	DESCRIPTION NEW ISSUE	
B	06.08.17	UPDATED FLAT PATTERN TO FORM PART IN ONE OPERATION USING OFFSET DIE	



RELEASED

dc-09-19 *PH*

DEO ATTACHED

**D3303-041 HEAD REST**

ITEM	QTY -041	P/N	DESCRIPTION
	X	D3303-041	HEAD REST
1	1	D3303-043	BRACKET ASSEMBLY
2	1	D3305-1	FOAM
3	1	D3306-041	COVER ASSEMBLY

NOTES:

- 1) BOND D3305-1 FOAM TO D3303-043 BRACKET ASSEMBLY USING 3M 1300 ADHESIVE (0.002" TO 0.010" THICK) IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS
- 2) COVER HEAD REST WITH D3306-041 COVER ASSEMBLY AS SHOWN
- 3) PART IS SYMMETRICAL AT CENTERLINE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFY AS FOLLOWS USING FINE POINT PERMANENT INK MARKER:
"TCCA-PDA, DART AEROSPACE LTD, P/N D3303-041 B/N BXXXXX, FOR PRODUCT ELIGIBILITY SEE PDA04-11"

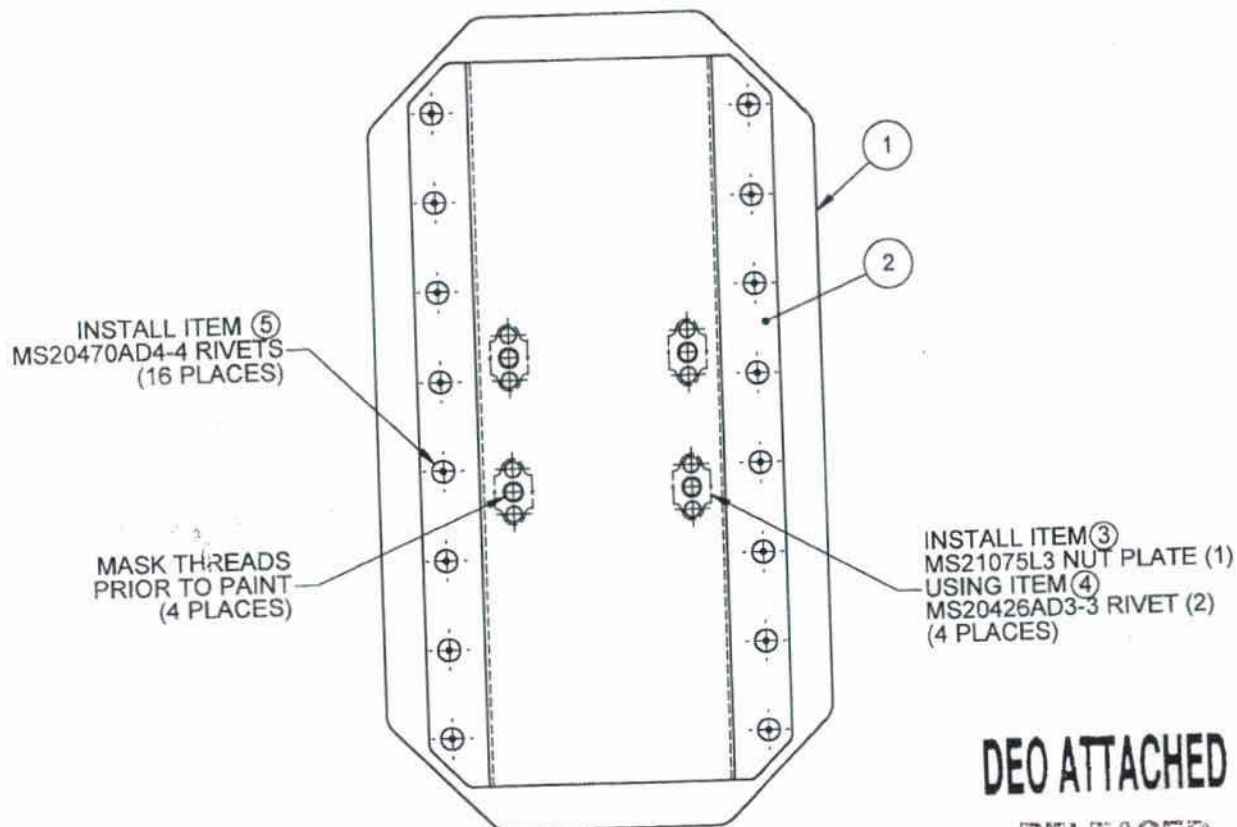
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W/O 54369

DESIGN <i>PH</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3303	REV. B SHEET 2 OF 4
DATE 06.08.17		TITLE HEAD REST	SCALE 1:2



DEO ATTACHED

RELEASED

06.09.19 *[Signature]*

D3303-043 BRACKET ASSEMBLY

ITEM	QTY -043	P/N	DESCRIPTION
	X	D3303-043	BRACKET ASSEMBLY
1	1	D3303-1	PLATE
2	1	D3303-3	HEAD REST
3	4	MS21075L3	NUT PLATE
4	8	MS20426AD3-3	RIVET
5	16	MS20470AD4-4	RIVET

NOTES:

- 1) FINISH: POWDER COAT ASSEMBLY GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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